

05 – Calibration Control

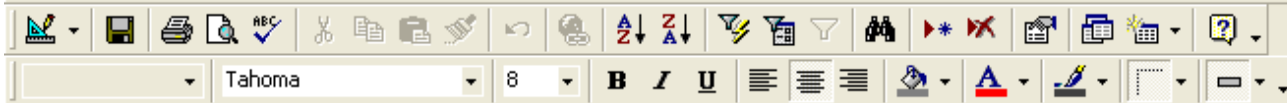
Provides a means for:

- Keeping track of the location and ownership of the instruments
- Identifying the calibration standard of the various instruments
- Maintaining a profile of the calibration companies
- Maintaining a calibration history by date range, instrument, and calibration company
- Keeping up the the calibration schedules
- Maintaining instrument inventories

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01 - Departments

Dept No.	Department
0050	Engineering
0100	Stockroom
0200	Pattern Shop
0300	Tool Room
0400	Maintenance
0500	Foundry
0600	Machining - General
0610	Machining - Shafts
0620	Machining - Prpoellers
0700	Polishing
0800	Shipping
0900	Quality Control
1000	Production Control



02 - Instrument Owners

Company Owned

or

Employee Owned

Dept No.	Department Name
1000	Production Control

Clock No.	First Name	Initial	Last Name
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Dept No.	Job Title	Status	Shift
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Keep track of both employee owned and company owned instruments.

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03 - Instruments

Company Owned

Dept No.	Department Name
1000	Production Control

Employee Owned

Clock No.	First Name	Initial	Last Name
Dept No.	Job Title	Status	Shift

Instr ID	Description	Serial No.	Frequency	Calibration Standard	Assigned To
75	2" digital micrometer	96554	12 mos	(+, -) .0005	VP Production
itoNum					

The search features make it easy to recall and manage ownership lists.

Record: 2 of 2

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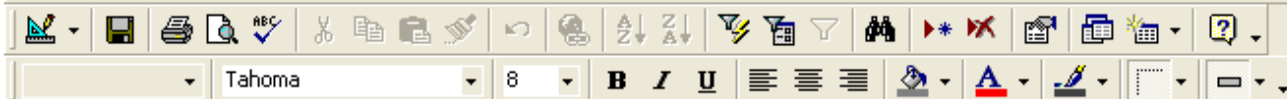
04 - Calibration Companies

Company Name:	<input type="text" value="Acme Calibration Company"/>	Phone:	<input type="text" value="315-726-9544"/>
Primary Contact:	<input type="text" value="Mr. Richard Porte"/>	Cell:	<input type="text" value="315-725-9905"/>
Technican:	<input type="text" value="Ms. Betty Hayes"/>	FAX:	<input type="text" value="315-726-9543"/>
Observations:	<input type="text"/>		

Company Name:	<input type="text" value="Excel Calibration Company"/>	Phone:	<input type="text" value="315-636-6354"/>
Primary Contact:	<input type="text" value="Arnold Excel"/>	Cell:	<input type="text" value="315-854-9936"/>
Technican:	<input type="text" value="Richard Halliburton"/>	FAX:	<input type="text" value="315-636-6399"/>
Observations:	<input type="text" value="Specialize in humidity and temperature control devices."/>		

Company Name:	<input type="text" value="Moore Systems Inc"/>	Phone:	<input type="text" value="315-994-0225"/>
Primary Contact:	<input type="text" value="Mr. Danny Moore"/>	Cell:	<input type="text" value="315-654-7891"/>
Technican:	<input type="text" value="Ms. Denise Moore"/>	FAX:	<input type="text" value="315-994-1455"/>
Observations:	<input type="text"/>		

Company Name:	<input type="text"/>	Phone:	<input type="text"/>
Primary Contact:	<input type="text"/>	Cell:	<input type="text"/>
Technican:	<input type="text"/>	FAX:	<input type="text"/>
Observations:	<input type="text"/>		



05 - Record Calibration Results

Instr ID	Description	Calibration Standard	Serial No	Frequency
17	10" digital height gage	(+, -) .0010	32541	6 mos

Company Owned

Dept No.	Department Name
<input type="text"/>	<input type="text"/>
Assigned To:	<input type="text"/>

Employee Owned

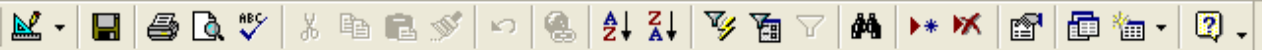
Clock No.	First Name	Initial	Last Name
552	Albert	L	Kaline
Dept No.	Job Title	Status	Shift
0600	Machinist	a	1

Calibration Comments:

Search and combo box features make it easy to recall calibration schedules and maintain a history of calibration results.

Company	Date	Technican	Results	Next Date
Moore Systems Inc	8/21/2004	Ms. Denise Moore	+ .00035	
Moore Systems Inc	2/6/2005	Ms. Denise Moore	- .00065	
Moore Systems Inc	7/26/2005	Ms. Denise Moore	+ .00015	
Acme Calibration Company	12/10/2005	Ms. Betty Hayes	+ .00065	
Acme Calibration Company	6/12/2006	Ms. Betty Hayes	- .00008	6/15/2007
*				

Record: 1 of 5



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06 - Instrument Lookup

Instrument ID: Serial No:

Description:

Employee Owned:

Company Owned:

Assigned To:

01 - List of Departments

Thursday, October 05, 2006

Dept No.	Department
0050	Engineering
0100	Stockroom
0200	Pattern Shop
0300	Tool Room
0400	Maintenance
0500	Foundry
0600	Machining - General
0610	Machining - Shafts
0620	Machining - Propellers
0700	Polishing
0800	Shipping
0900	Quality Control
1000	Production Control

02 - List of Owners by Department

Thursday, October 05, 2006

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0600 Machining - General

633 - James S Delsing, Machinist - apprentice
552 - Albert L Kaline, Machinist
369 - Richard K Wakefield, Machinist
959 - Diane C Lutz, Machinist - apprentice
369 - Walter D Droppo, Machinist - Leader

0620 Machining - Propellers

747 - James P Stark, Machinist - Leader
361 - Micheal M P anerites, Machinist
737 - Roger P Monroe, Machinist
369 - Jacob M Morrell, Machinist

0610 Machining - Shafts

665 - Miller M Jefferson, Machinist - Leader
551 - Osker O Herenes, Machinist
697 - Douglas V Roberts, Machinist
145 - Allan P Trammel, Machinist - apprentice

0900 Quality Control

301 - Andrew Lewis, Quality Control - Leader
369 - Berry K Ponpey, Quality Technician

0100 Stroeroom

025 - Allan R Smith, Storekeeper

0300 Tool Room

288 - Ronald Y Appleford, Toolmaker
369 - John L Lewiston, Toolmaker - Leader
072 - Jessie Pearson, Toolmaker - apprentice

03 - Instrument Inventory

Thursday, October 05, 2006

Instr ID	Serial No.	Description	Owner
0050 Engineering			
27	98664	10" digital height gage	Engineering
43	12458	4" digital micrometer	Engineering
0100 Stockroom			
28	185-01	10" digital height gage	Stockroom
44	36957	4" digital micrometer	Stockroom
46	66985	2" micrometers	Allan R Smith
47	14561	4" digital verniers	Allan R Smith
64	75542	2" digital micrometer	Stockroom
0200 Pattern Shop			
29	98145	10" digital height gage	Pattern Shop
66	55421	2" digital micrometer	Pattern Shop
0300 Tool Room			
13	bs6621	4" digital verniers	Jessie Pearson
14	36695	10" digital height gage	Jessie Pearson
15	12-366	2" micrometers	Jessie Pearson
16	12654	4" digital micrometer	Jessie Pearson
24	6588-1	10" digital height gage	Ronald Y Appleford
25	12854	10" digital height gage	John L Lewiston
40	74587	4" digital micrometer	John L Lewiston
45	12698	4" digital micrometer	Tool Room
48	15965	2" digital micrometer	John L Lewiston

04 - Calibration Schedule - Company Owned Instruments

Thursday, October 05, 2006

Due Date	Instr ID	Serial No	Description	Assigned To	Company
0050 Engineering					
6/15/2007	43	12458	4" digital micrometer	VP Engineering	Acme Calibration Company
12/15/2006	27	98664	10" digital height gage	VP Engineering	Acme Calibration Company
0100 Stockroom					
6/15/2007	44	36957	4" digital micrometer	unassigned	Acme Calibration Company
12/15/2006	28	185-01	10" digital height gage	Allen Smith	Acme Calibration Company
6/15/2007	64	75542	2" digital micrometer	Allen Smith	Acme Calibration Company
0200 Pattern Shop					
12/15/2006	29	98145	10" digital height gage	Aaron Hoover	Acme Calibration Company
6/15/2007	66	55421	2" digital micrometer	Aaron Hoover	Acme Calibration Company
0300 Tool Room					
6/15/2007	45	12698	4" digital micrometer	John Lewiston	Acme Calibration Company
6/15/2007	65	14796	2" digital micrometer	John Lewiston	Acme Calibration Company
0400 Maintenance					
6/15/2007	67	9654	2" digital micrometer	Donald Fisher	Acme Calibration Company
0500 Foundry					
1/29/2007	77	7699-6	Pyrometer - Neuman	Boyle Endicotte	Excel Calibration Company
1/29/2007	76	A522-5	Pyrometer - Acme	Boyle Endicotte	Excel Calibration Company
0600 Machining - General					
6/15/2007	68	11458	2" digital micrometer	VP Production	Acme Calibration Company
6/15/2007	69	115485	2" digital micrometer	Walter Dropo	Acme Calibration Company
0610 Machining - Shafts					

05 - Calibration Schedule - Employee Owned Instruments

Thursday, October 05, 2006

Due Date	Instr ID	Serial No	Description	Employee	Company
0100 Stroeroom					
6/15/2007	46	66985	2" micrometers	Allan R Smith	Acme Calibration Company
6/15/2007	47	14561	4" digital verniers	Allan R Smith	Acme Calibration Company
0300 Tool Room					
12/15/2006	14	36695	10" digital height gage	Jessie Pearson	Acme Calibration Company
12/15/2006	24	6588-1	10" digital height gage	Ronald Y Appleford	Acme Calibration Company
12/15/2006	25	12854	10" digital height gage	John L Lewiston	Acme Calibration Company
6/15/2007	15	12-366	2" micrometers	Jessie Pearson	Acme Calibration Company
6/15/2007	16	12654	4" digital micrometer	Jessie Pearson	Acme Calibration Company
6/15/2007	13	bs6621	4" digital verniers	Jessie Pearson	Acme Calibration Company
6/15/2007	49	146632	2" digital micrometer	Ronald Y Appleford	Acme Calibration Company
6/15/2007	40	74587	4" digital micrometer	John L Lewiston	Acme Calibration Company
6/15/2007	48	15965	2" digital micrometer	John L Lewiston	Acme Calibration Company
0600 Machining - General					
12/15/2006	22	659-05	10" digital height gage	Walter D Dropo	Acme Calibration Company
6/15/2007	50	145988	2" digital micrometer	Walter D Dropo	Acme Calibration Company
6/15/2007	32	36542	4" digital micrometer	Richard K Wakefield	Acme Calibration Company
6/15/2007	52	85247	2" digital micrometer	Richard K Wakefield	Acme Calibration Company
6/15/2007	51	15964	2" digital micrometer	Albert L Kaline	Acme Calibration Company
6/15/2007	17	32541	10" digital height gage	Albert L Kaline	Acme Calibration Company
6/15/2007	31	85496	4" digital micrometer	Albert L Kaline	Acme Calibration Company
6/15/2007	37	33654	4" digital micrometer	James S Delsing	Acme Calibration Company
6/15/2007	54	bs12886	2" digital micrometer	James S Delsing	Acme Calibration Company
6/15/2007	53	87521	2" digital micrometer	Diane C Lutz	Acme Calibration Company
0610 Machining - Shafts					
12/15/2006	23	142-02	10" digital height gage	Miller M. Jeffrey	Acme Calibration Company

06 - Calibration Results by Date Range

Thursday, October 05, 2006

Date	Instr ID	Serial No	Description	Results	Calibration Std.	Technician
Acme Calibration Company						
1/15/2006	30	96693	10" digital height gage	+ .00015	(+, -) .0010	Ms. Betty Hayes
1/15/2006	28	185-01	10" digital height gage	+ .00065	(+, -) .0010	Ms. Betty Hayes
1/15/2006	27	98664	10" digital height gage	- .00065	(+, -) .0010	Ms. Betty Hayes
1/15/2006	26	36521	10" digital height gage	- .00055	(+, -) .0010	Ms. Betty Hayes
1/15/2006	25	12854	10" digital height gage	+ .00015	(+, -) .0010	Ms. Betty Hayes
1/15/2006	24	6588-1	10" digital height gage	- .00055	(+, -) .0010	Ms. Betty Hayes
1/15/2006	29	98145	10" digital height gage	- .00003	(+, -) .0010	Ms. Betty Hayes
1/15/2006	22	659-05	10" digital height gage	+ .00015	(+, -) .0010	Ms. Betty Hayes
1/15/2006	23	442-02	10" digital height gage	+ .00035	(+, -) .0010	Ms. Betty Hayes
6/10/2006	20	369-05	10" digital height gage	- .00065	(+, -) .0010	Ms. Betty Hayes
6/10/2006	19	18354	10" digital height gage	+ .00035	(+, -) .0010	Ms. Betty Hayes
6/10/2006	64	75542	2" digital micrometer	+ .00009	(+, -) .0005	Ms. Betty Hayes
6/10/2006	24	6588-1	10" digital height gage	- .00009	(+, -) .0010	Ms. Betty Hayes
6/10/2006	68	11458	2" digital micrometer	+ .00009	(+, -) .0005	Ms. Betty Hayes
6/10/2006	60	45216	2" digital micrometer	+ .00009	(+, -) .0005	Ms. Betty Hayes
6/10/2006	53	87521	2" digital micrometer	- .00040	(+, -) .0005	Ms. Betty Hayes
6/10/2006	48	15965	2" digital micrometer	- .00020	(+, -) .0005	Ms. Betty Hayes
6/10/2006	35	63589	4" digital micrometer	+ .00035	(+, -) .0005	Ms. Betty Hayes
6/10/2006	41	35865	4" digital micrometer	- .00042	(+, -) .0005	Ms. Betty Hayes
6/10/2006	38	26541	4" digital micrometer	- .00020	(+, -) .0005	Ms. Betty Hayes
6/11/2006	72	65984	2" digital micrometer	- .00020	(+, -) .0005	Ms. Betty Hayes
6/11/2006	42	36582	4" digital micrometer	- .00025	(+, -) .0005	Ms. Betty Hayes
6/11/2006	25	12854	10" digital height gage	+ .00035	(+, -) .0010	Ms. Betty Hayes
6/11/2006	43	12458	4" digital micrometer	+ .00035	(+, -) .0005	Ms. Betty Hayes

07 - Calibration History

Thursday, October 05, 2006

Instr ID 17 Serial No. 32541 10" digital height gage

Date	Results	Calibration Std.	Company	Technican
2/6/2005	- .00065	(+, -) .0010	Moore Systems Inc	Ms. Denise Moore
8/21/2004	+ .00035	(+, -) .0010	Moore Systems Inc	Ms. Denise Moore
6/12/2006	- .00008	(+, -) .0010	Acme Calibration Company	Ms. Betty Hayes
12/10/2005	+ .00065	(+, -) .0010	Acme Calibration Company	Ms. Betty Hayes
7/26/2005	+ .00015	(+, -) .0010	Moore Systems Inc	Ms. Denise Moore